

HY-PRO® PIPE

Premium Design for a Wide Range of Materials

List 12053

NPT, Interrupted



SPEED
FEED
P412-413

HSSE

TiCN



Tap Size	Threads Per Inch	No. of Flutes	EDP Number
1/8 (Sm. Shk)	27	3	1205300108
1/8 (Lg. Shk)	27	3	1205300208
1/4	18	3	1205300308
3/8	18	5	1205300408

Tap Size	Threads Per Inch	No. of Flutes	EDP Number
1/2	14	5	1205300508
3/4	14	5	1205300608
1	11-1/2	5	1205300708

Packed: 1 pc.
Available TiCN coating only.



List 12054

NPTF, Interrupted



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Tap Size	Threads Per Inch	No. of Flutes	EDP Number
1/8 (Sm. Shk)	27	3	1205400108
1/8 (Lg. Shk)	27	3	1205400208
1/4	18	3	1205400308
3/8	18	4	1205400408

Tap Size	Threads Per Inch	No. of Flutes	EDP Number
1/2	14	5	1205400508
3/4	14	5	1205400608
1	11-1/2	5	1205400708

Packed: 1 pc.
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Work Material

List No.	Aluminum		Cast Iron	Low Carbon Steel	Med. Carbon Steel	High Carbon Steel	Alloy Steels	Die Steels	Titanium	High Nickel Alloy	Stainless Steels			Hardened Steels		
	6061 7075	Casting		1010 1018	1035 1045	1065	4140 4340	20 HRC	6AL4V (30 HRC)	20 HRC	300	400	17-4PH	~35 HRC	35-45 HRC	45-50 HRC
12053			○	○	⊗	⊗	⊗	⊗			○	○	○	○	○	
12054			○	○	⊗	⊗	⊗	⊗			○	○	○	○	○	

○ good ⊗ best

