

Machine taps - Maschinen Gewindebohrer - Maschi a macchina - Tarauds machine



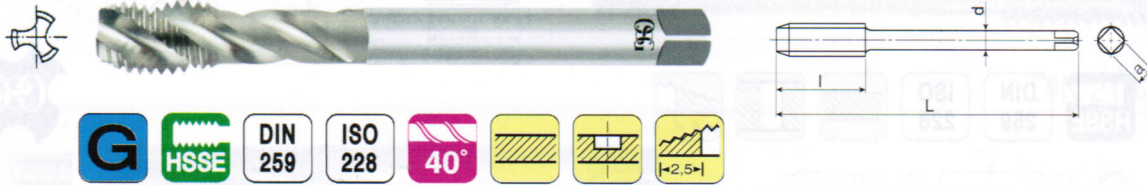
\* G (BSP)  
\* Forming long chips

\* G (BSP)  
\* Für langspanende Werkstoffe

\* G (BSP)  
\* Formano trucioli lunghi

\* G (BSP)  
\* Formant des copeaux longs

DIN 5156 SFT



| EDP      | G   | P  | L   | l  | d  | a    | 📦  | € |
|----------|-----|----|-----|----|----|------|----|---|
| 63681900 | 1/8 | 28 | 90  | 16 | 7  | 5.5  | 10 |   |
| 63682000 | 1/4 | 19 | 100 | 20 | 11 | 9    | 10 |   |
| 63682100 | 3/8 | 19 | 100 | 22 | 12 | 9    | 10 |   |
| 63682200 | 1/2 | 14 | 125 | 25 | 16 | 12   | 5  |   |
| 63682300 | 5/8 | 14 | 125 | 25 | 18 | 14.5 | 5  |   |
| 63682400 | 3/4 | 14 | 140 | 28 | 20 | 16   | 1  |   |
| 63682500 | 7/8 | 14 | 150 | 28 | 22 | 18   | 1  |   |
| 63682600 | 1   | 11 | 160 | 30 | 25 | 20   | 1  |   |

\* G (BSP)  
\* Standard taps

\* G (BSP)  
\* Standard Gewindebohrer

\* G (BSP)  
\* Maschi universali

\* G (BSP)  
\* Tarauds universels

DIN 5156 VA-SFT



| EDP      | G   | P  | L   | l  | d  | a    | 📦  | € |
|----------|-----|----|-----|----|----|------|----|---|
| 65881909 | 1/8 | 28 | 90  | 11 | 7  | 5.5  | 10 |   |
| 65882009 | 1/4 | 19 | 100 | 16 | 11 | 9    | 10 |   |
| 65882109 | 3/8 | 19 | 100 | 16 | 12 | 9    | 10 |   |
| 65882209 | 1/2 | 14 | 125 | 22 | 16 | 12   | 5  |   |
| 65882309 | 5/8 | 14 | 125 | 22 | 18 | 14.5 | 5  |   |
| 65882409 | 3/4 | 14 | 140 | 22 | 20 | 16   | 1  |   |
| 65882509 | 7/8 | 14 | 150 | 22 | 22 | 18   | 1  |   |
| 65882609 | 1   | 11 | 160 | 28 | 25 | 20   | 1  |   |

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|        |   | Applications - Anwendungen - Applicazioni - Applications |              |         |     |           |           |           |     |     |    |        |       |
|--------|---|--|--------------|---------|-----|-----------|-----------|-----------|-----|-----|----|--------|-------|
|        |   | Cs≤0.2%  | 0.25<Cs≤0.4% | C≥0.45% | SCM | 25-45 HRC | 45-55 HRC | 52-62 HRC | SUS | SKD | SC | GG     | GGG   |
| SFT    | ○ | ○  | ◎            | ◎       | ◎   |           |           |           |     | ○   | ○  | ○      | ○     |
|        | ○ | ○  | ○            | ○       | ○   | ○         | ○         | ○         | ○   |     |    |        | ○     |
|        | ○ | ○  | ○            | ○       | ○   | ○         | ○         | ○         | ○   |     |    |        | ○     |
| VA-SFT | ◎ | ◎  | ◎            | ◎       |     |           |           |           | ◎   | ○   | ○  |        |       |
|        | ○ | ○  | ○            | ○       | ○   | ○         | ○         | ○         | ○   | ○   | ○  | Plast. | Vinyl |
|        | ○ | ○  | ○            | ○       | ○   | ○         | ○         | ○         | ○   |     |    |        | ◎     |