

# HYP-CR-HD-(W)EMS

FOR AEROSPACE ALLOYS

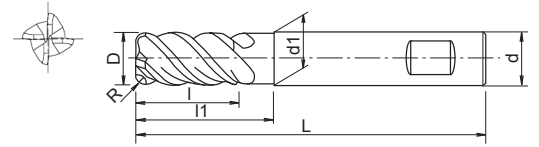
- ▶ 4 flutes, regular, corner radius, variable lead, for titanium and general applications
- ▶ Shank : FS (with flat)
- ▶ Material : MG (micro grain carbide)
- ▶ Surface treatment : TiALN Coated



Icon key page 2



## VARIABLE LEAD



EDP	Dimensions							Price
	D	R	L	l	l1	d1	d	
4833006010	6	0,25	57	13	20	5,8	6	£26.21
4833008010	8	0,25	63	19	25	7,8	8	£20.16
4833010010	10	0,25	72	22	30	9,8	10	£40.96
4833012010	12	0,25	83	26	38	11,8	12	£55.60
4833016010	16	0,25	92	32	45	15,8	16	£81.97
4833020010	20	0,25	104	38	60	19,8	20	£120.86

⊙ EXCELLENT ○ GOOD

Work Material												
C<0,2%	0,25<C<0,4%	C>0,45%	Alloy Steels	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	Stainless	Tool Steel	SC	Cast Iron	Ductile
⊙	⊙	⊙	⊙	⊙	⊙	○		⊙	⊙		⊙	⊙
Copper	Brass	BsC	PB	Aluminium	Cast Al	MC	Zinc Alloy	Titanium	Ni Alloys	Plastic	Graphite	CFRP
								⊙	⊙			