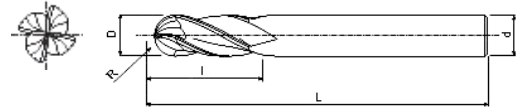


- ▶ 4 flutes, regular, ball end, variable lead, for titanium and other difficult applications
- ▶ Shank : NS (without flat)
- ▶ Material : MG (micro grain carbide)
- ▶ Surface treatment : TiAlN Coated



Icon key page 2



VARIABLE LEAD

EDP	Dimensions				Price
	D	L	l	d	
430-7916	3	39	10	3	£14.72
430-7917	4	51	14	4	£17.32
430-7918	5	51	16	5	£21.32
430-7919	6	64	19	6	£25.49
430-7920	8	64	21	8	£34.18
430-7921	10	70	25	10	£51.68
430-7922	12	76	26	12	£64.35

⊙ EXCELLENT ○ GOOD

Work Material												
C<0,2%	0,25<C<0,4%	C>0,45%	Alloy Steels	25~35 HRC	35~45 HRC	45~52 HRC	52~62 HRC	Stainless	Tool Steel	SC	Cast Iron	Ductile
○	⊙	⊙	⊙	⊙	○	○		⊙	○			
Copper	Brass	BsC	PB	Aluminium	Cast Al	MC	Zinc Alloy	Titanium	Ni Alloys	Plastic	Graphite	CFRP
								⊙	⊙			