

Carbide

Micrograin Carbide

List 482BN, 484BN

SPEED
FEED
P839-840

CARBIDE

BR

EXTRA
LONG



30°

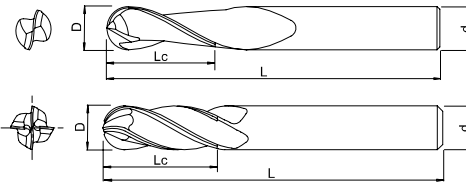
Extra Long Length, Inch Sizes, 2 or 4 Flute, Ball End



482BN



484BN



EDP Number		Mill Diameter	OAL	Length of Cut	Shank Diameter
482BN	484BN				
2 Flute	4 Flute	D	L	Lc	d
482-1250-BN	484-1250-BN	1/8	3	1	1/8
482-1875-BN	484-1875-BN	3/16	3	1-1/8	3/16
482-2500-BN	484-2500-BN	1/4	4	1-1/2	1/4
482-3125-BN	484-3125-BN	5/16	4	1-5/8	5/16
482-3750-BN	484-3750-BN	3/8	4	1-3/4	3/8
482-4375-BN	484-4375-BN	7/16	6	3	7/16
482-5000-BN	484-5000-BN	1/2	6	3	1/2
482-6250-BN	484-6250-BN	5/8	6	3	5/8
482-7500-BN	484-7500-BN	3/4	6	3	3/4
482-1000-BN	484-1000-BN	1	6	3	1

Packed: 1 pc.

TiN, TiCN, TiAlN coatings available on request.



List 482BN, 484BN

SPEED
FEED
P839-840

CARBIDE

BR

EXTRA
LONG



30°

Extra Long Length, Metric Sizes, 2 or 4 Flute, Ball End

EDP Number		Mill Diameter	OAL	Length of Cut	Shank Diameter
482BN	484BN				
2 Flute	4 Flute	D	L	Lc	d
482-1181-BN	484-1181-BN	3	76	25	3
482-1575-BN	484-1575-BN	4	76	28	4
482-1968-BN	484-1968-BN	5	76	32	5
482-2362-BN	484-2362-BN	6	102	38	6
482-3150-BN	484-3150-BN	8	102	42	8
482-3937-BN	484-3937-BN	10	102	45	10
482-4724-BN	484-4724-BN	12	153	76	12
482-5512-BN	484-5512-BN	14	153	76	14
482-6299-BN	484-6299-BN	16	153	76	16
482-7087-BN	484-7087-BN	18	153	76	18
482-7874-BN	484-7874-BN	20	153	76	20
482-9843-BN	484-9843-BN	25	153	76	25

Packed: 1 pc.

TiN, TiCN coatings available on request.



Work Material

List No.	Aluminum		Cast Iron	Low Carbon Steel	Med. Carbon Steel	High Carbon Steel	Alloy Steel	Die Steels	Titanium	High Nickel Alloy	Stainless Steels			Hardened Steels		
	6061 7075	Castings		1010 1018	1035 1045	1065	4140 4340	20 HRC	6AL4V (30HRC)	Inconel	300	400	17-4PH	~35 HRC	35-45 HRC	45-50 HRC
482BN	○	○	○	○	○	○								○		
484BN	○	○	○	○	○	○	○	○			○	○		○	○	

○ good ⊗ best

Ball Nose Carbide

